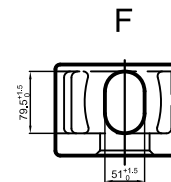
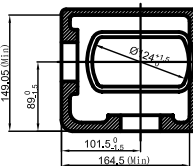
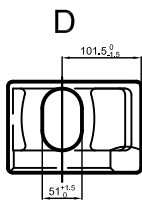
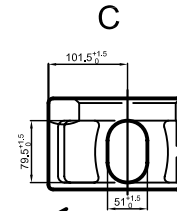
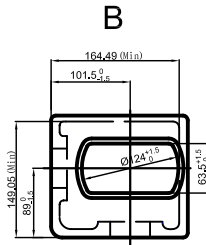
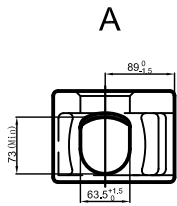


UPPER CORNER CASTING



LOWER CORNER CASTING

B and E identical
C, D and F identical

The openings B and E are referred as "ISO Hole"

